

Presented by

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Fuel Cell Systems For Aeronautic Applications

A Clean Way from Kerosene to Energy

Hamburg, 10th of May 2007

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- **Airbus Activities**
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- Step 3: Fuel Cell Power Unit
- Step 4: Fuel Cell as Primary Source
- Step 5: Alternative Fuels
- Industrialization
- Conclusion

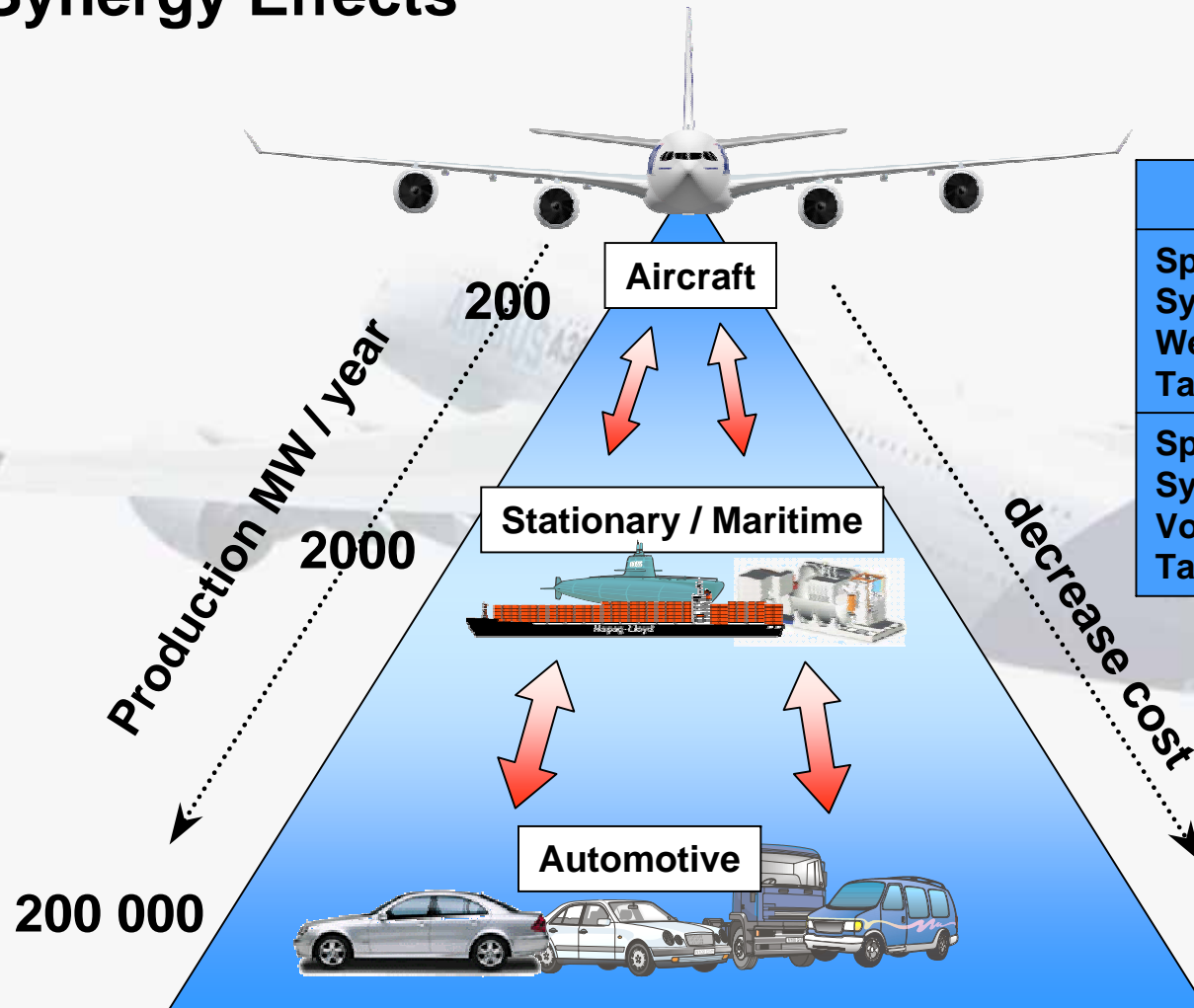
Introduction

Airbus Activities

- Airbus is one driver of industrialization and early application of fuel cell systems.
- Airbus is leading or involved in national and international projects to encourage the fuel cell technology progress.
- Airbus supports Joint Ventures of companies, authorities, universities and associations.
- Airbus supports the system supplier in design and development of airworthy qualified fuel cell systems.
- High level Aircraft requirements result in synergy effects on similar transportation applications.

Introduction

Synergy Effects



	Automotive	Aircraft
Specific System Weight Targets	3 kg/kW	1 kg/kW
Specific System Volume Targets	2,5 l/kW	1,5 l/kW

Introduction

System Requirements and Environmental Conditions

- Variable outside pressures and temperatures, varying between -2000 ft / $+43000$ ft and -72°C / $+56^{\circ}\text{C}$
- Aircraft maneuver loads
- Vibrations
- Installation area (pressurized / unpressurized)
- Transient requirements incl. starting
- Fuel supply (kerosene vs. hydrogen)
- Cooling
- Mission - profiles and safety



For each application on board of an Aircraft the most suitable fuel cell system configuration must be defined.

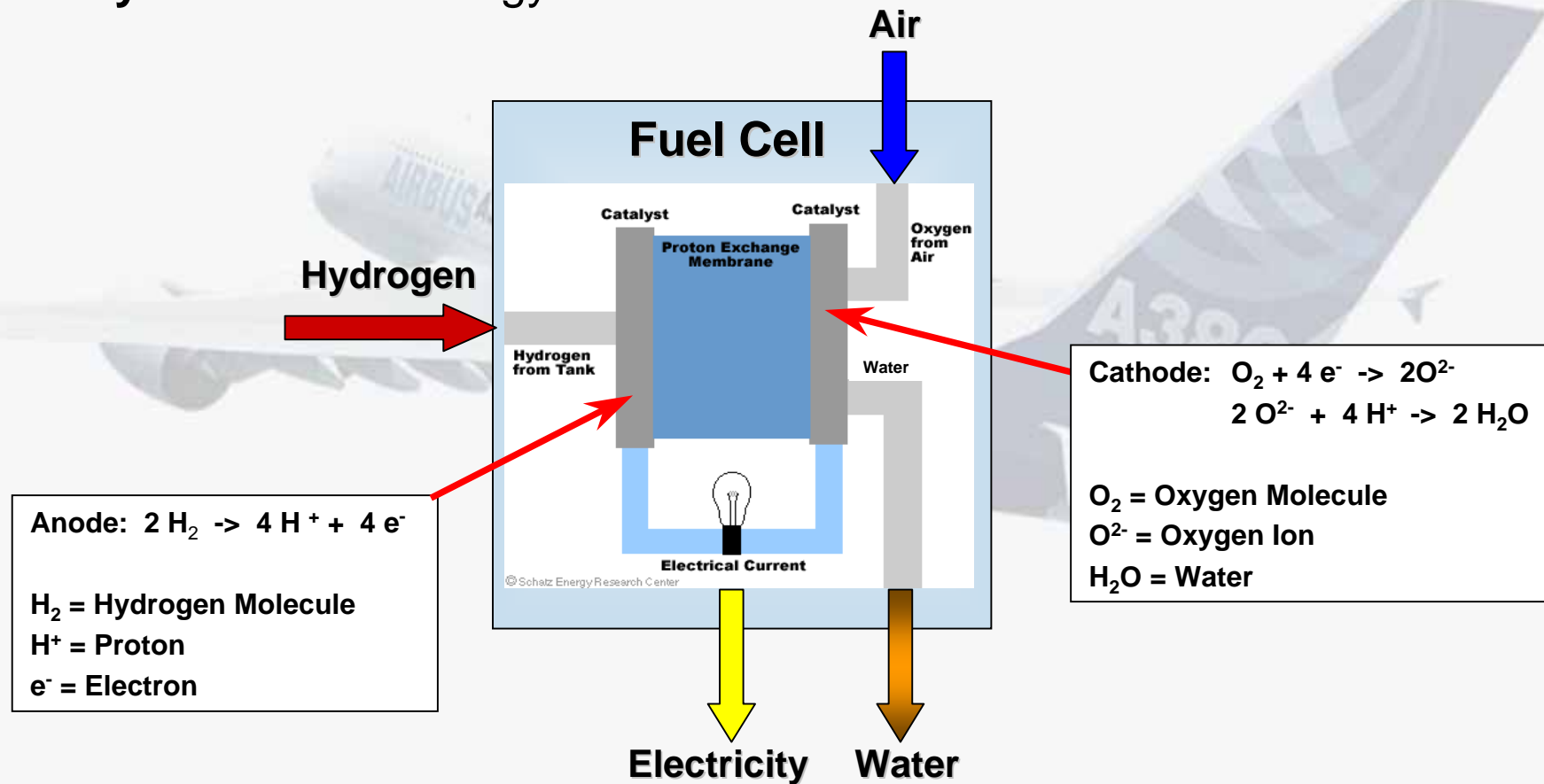
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Fuel Cell System

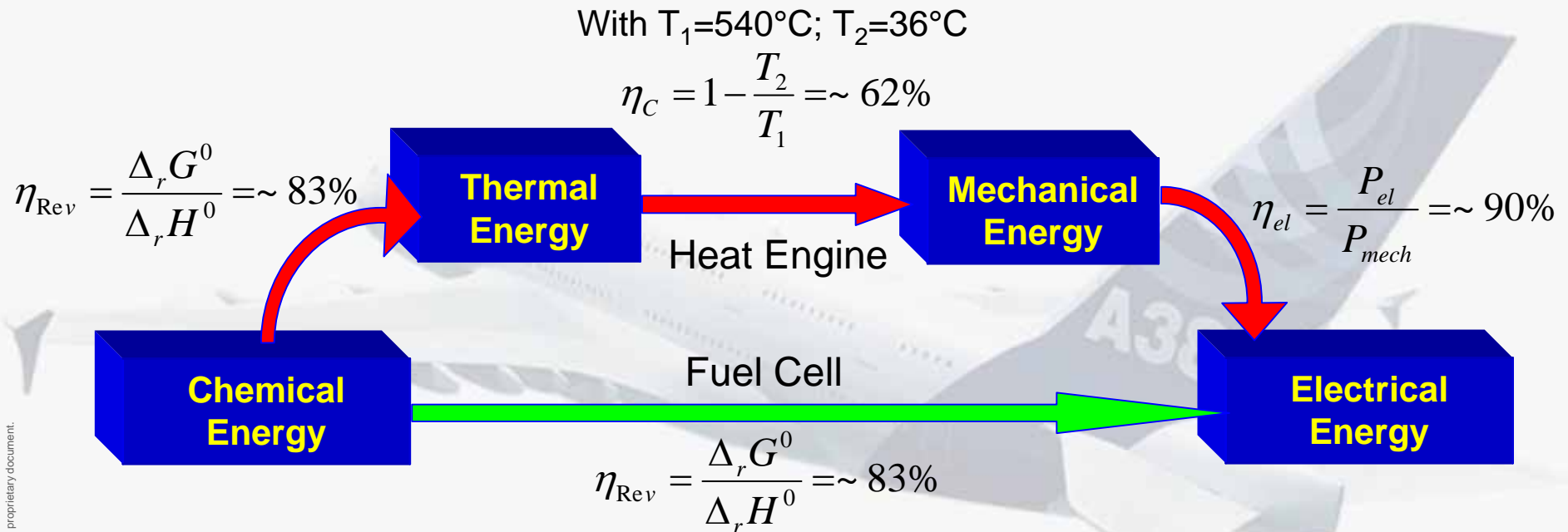
Fuel Cell Operation

Continuously change of chemical energy (hydrogen and oxygen) **directly** to electrical energy and heat without combustion



Fuel Cell System

Comparison – Fuel Cell vs. Heat Engine



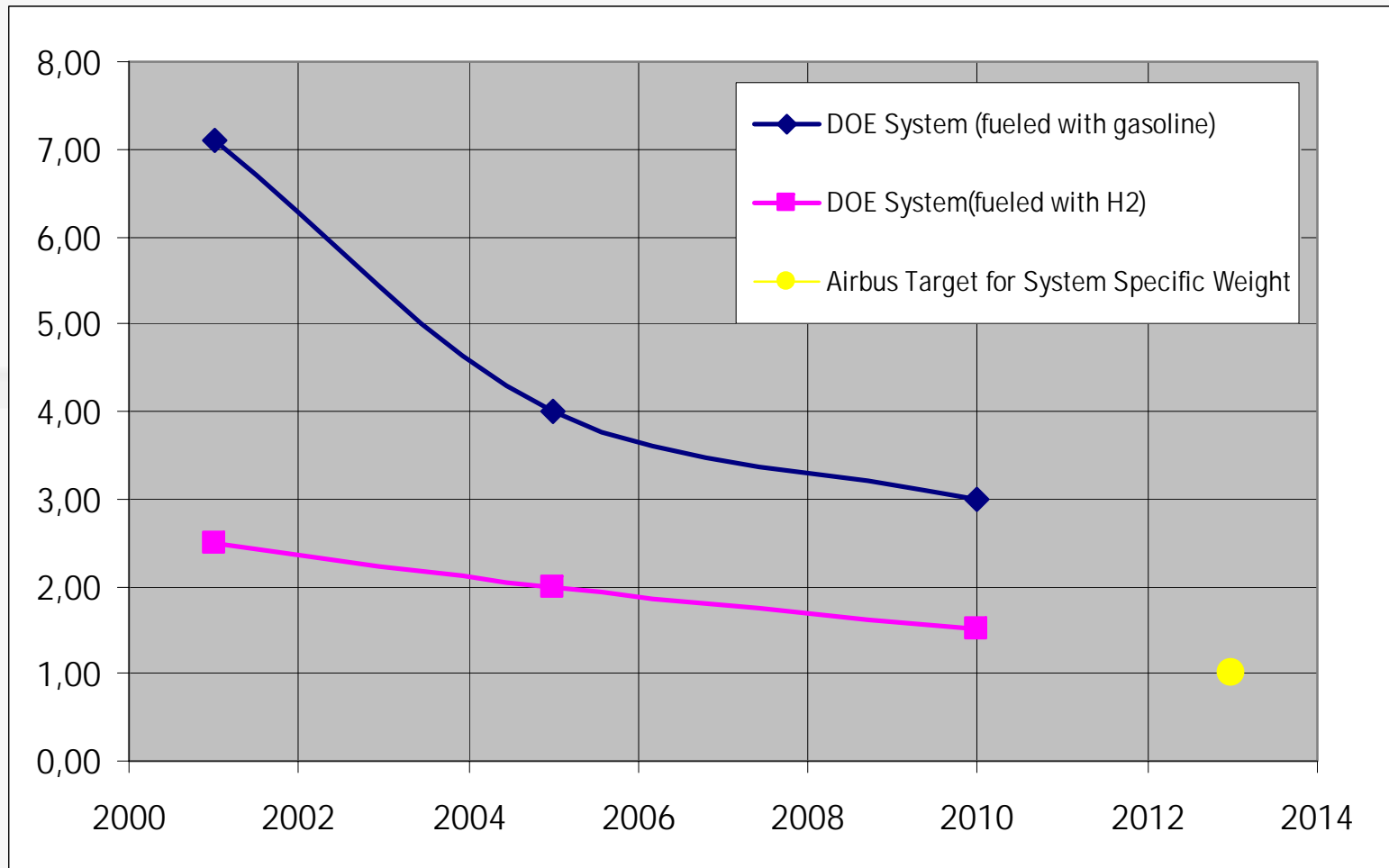
$$\eta_{\text{Fuel Cell}} = \eta_{\text{Rev}} = (-237,13 \text{ kJ} \cdot \text{mol}^{-1}) / (-285,8 \text{ kJ} \cdot \text{mol}^{-1}) = 0,8297 = \sim 83\%$$

$$\eta_{\text{Heat Engine}} = \eta_{\text{Rev}} \cdot \eta_C \cdot \eta_{el} = 0,83 \cdot 0,62 \cdot 0,9 = 0,46 = \sim 46\%$$

Theoretical maximal achievable Efficiency: ~83%

Fuel Cell System

Development and Technical Targets

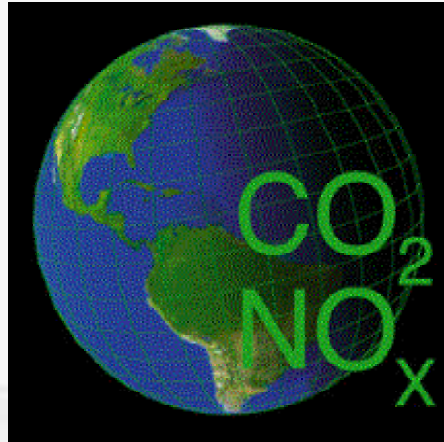


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Motivation for Fuel Cell System Application

Ecological and Economical Aircraft Operation Aspects



Ecological Aspects:

- Noise reduction
- Emission reduction
- Higher fuel economy

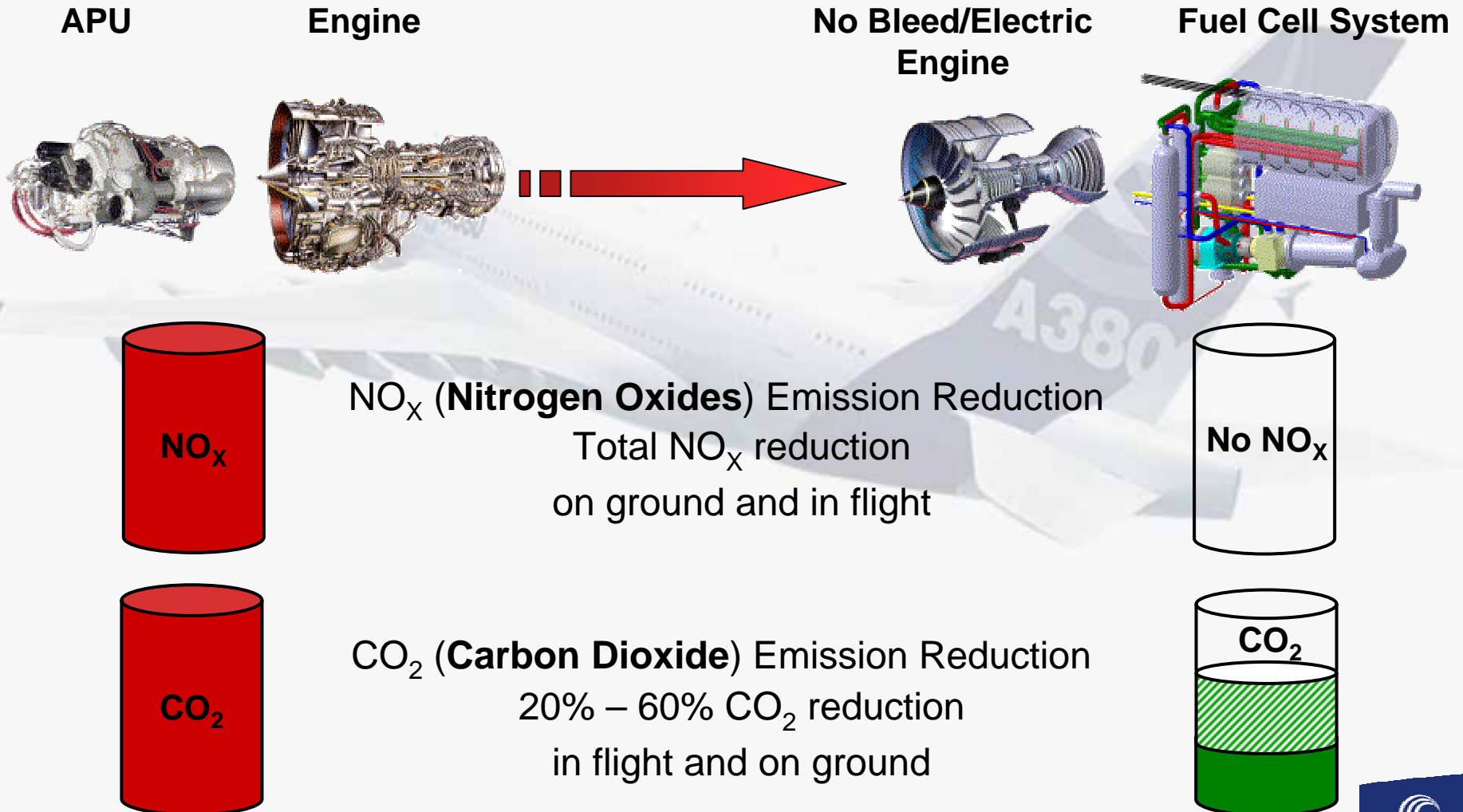
Economical Aspects:

- Weight Reduction
- Low Maintenance
- Mission Improvements
- Elimination of RAT and APU
- Battery Reduction
- Potential for on-board water generation



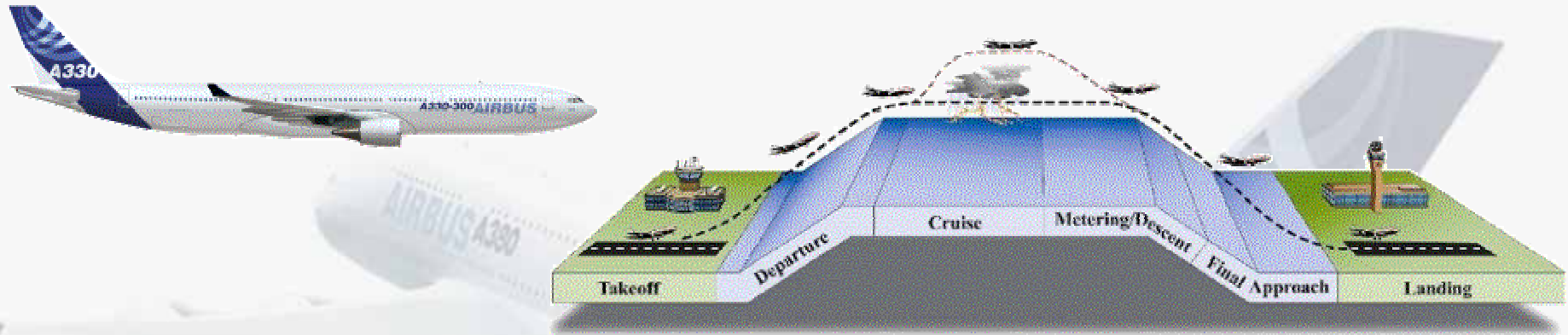
Motivation for Fuel Cell System Application

Conventional Electrical Power Generation vs. Fuel Cell System



Motivation for Fuel Cell System Application

Aircraft Mission



Example: A330-300:

- ~100 000 L per flight of ~10 000 km (Average Fuel Consumption)
- Fuel Use: up to 5 %* Aircraft Systems
95 - 97% Propulsion

up to 5000 L per flight for Aircraft Systems operation

Motivation for Fuel Cell System Application

Fuel Savings

	Conventional Electrical Power Generation	Fuel Cell System
Efficiency	~40% (Maximum possible today)	~60% (Target)
Fuel Use per Flight (10.000 km)	~5.000 Liter	~3.500 Liter

Kerosene Savings up to 1.500 Liter per Flight

Annual Savings for a fleet of 30 Aircraft A330-300

- On average ~ 380 trips per year
- Assumed Kerosene Costs for 2020: 125 \$/barrel (0,79 \$/L)

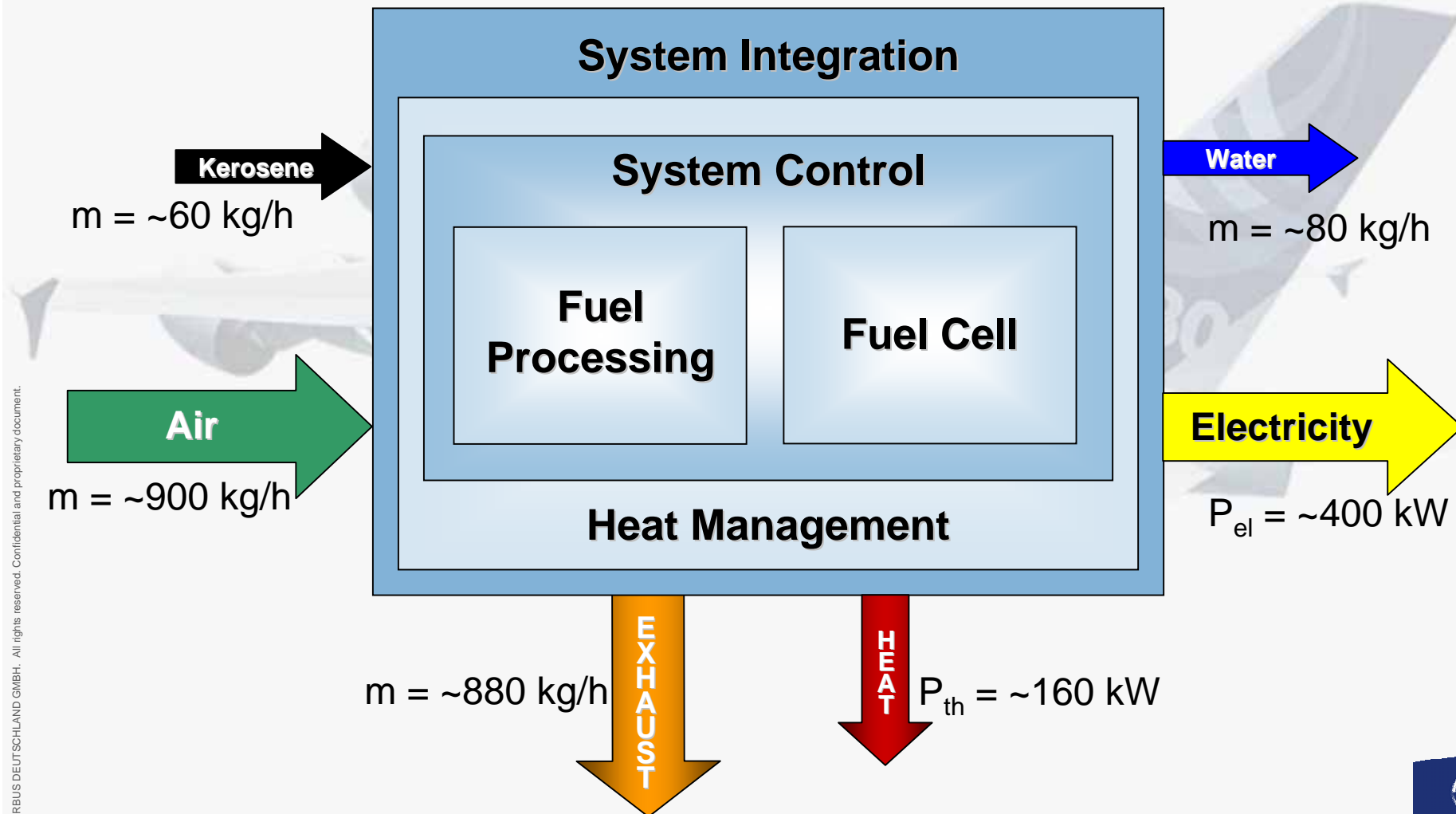
Fuel Savings: ~16 Mio L per Year
Money Savings: ~13 Mio \$ per Year
+ Emission Fees

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Fuel Cell Systems Architecture

System Architecture Overview



Fuel Cell Systems Architecture

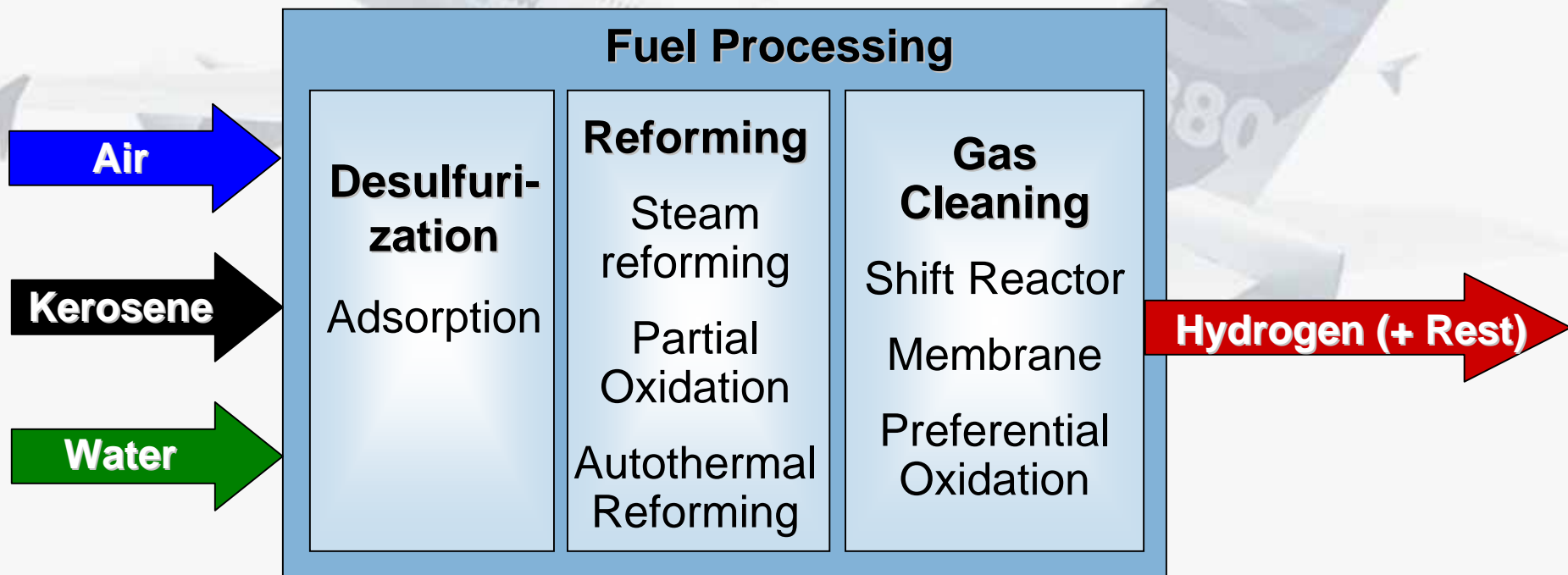
Key Challenge Fuel Processing

Fuel Processing is the Conversion of Kerosene into a hydrogen rich gas. Three Parts are normally necessary:

Desulfurization: Removal of sulfur from kerosene.

Reforming: Conversion of kerosene into a hydrogen rich gas (Reformat).

Gas Cleaning: Cleaning of the reformat (depending on fuel cell).



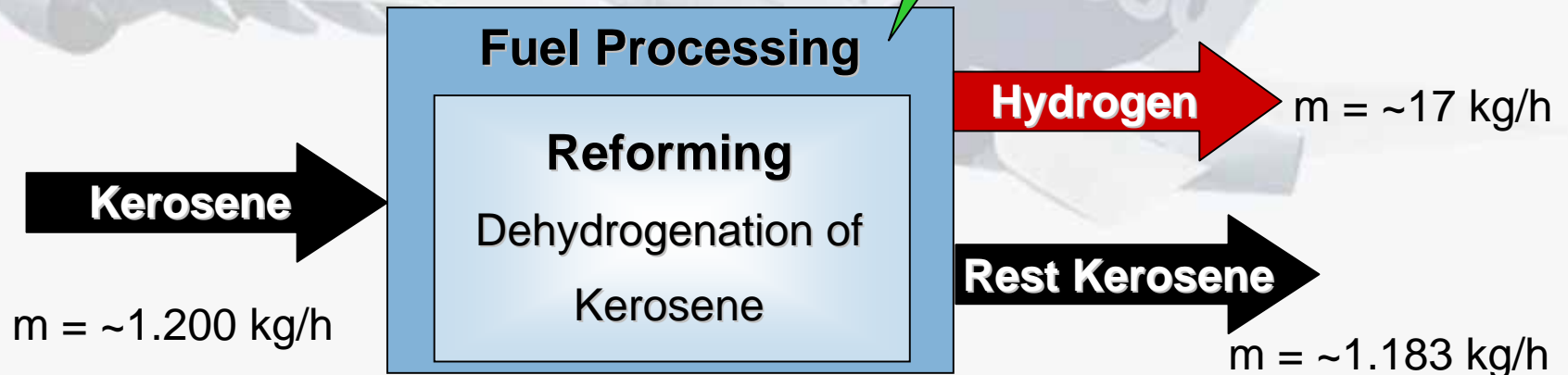
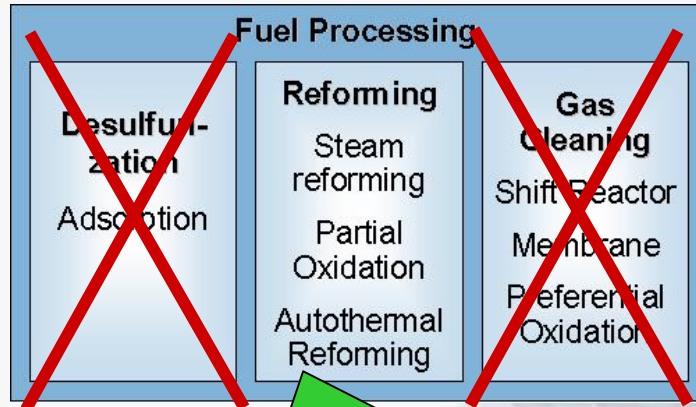
Fuel Cell Systems Architecture

Dehydrogenation

Challenge:

Standard Fuel Processing Methods are too complex.

⇒ A simple, lightweight and robust solution must be found!



Dehydrogenation could be one possible solution

Fuel Cell Systems Architecture

Different types of fuel cells with different working conditions are available:

Comparison PEMFC – SOFC

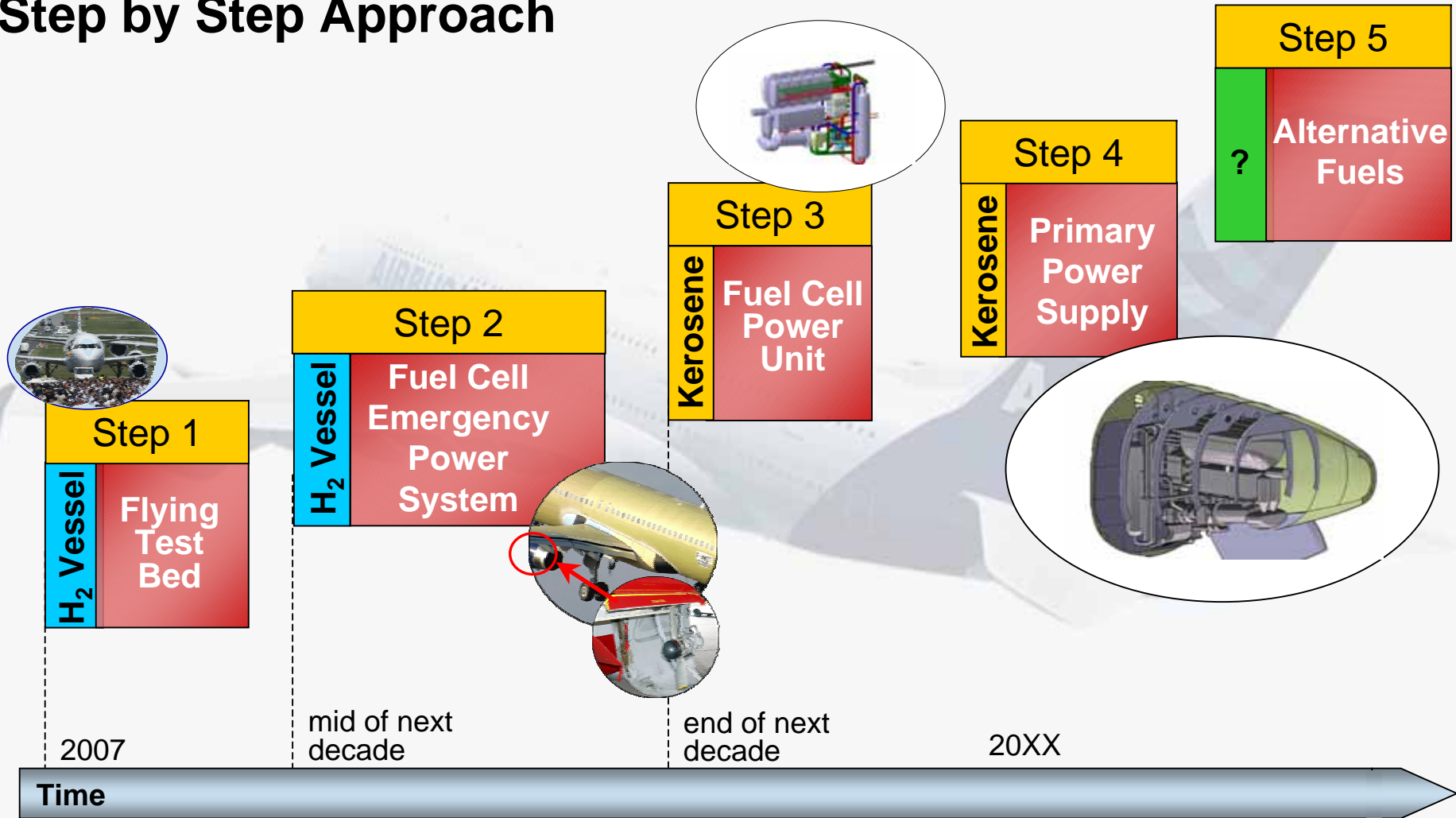
	Proton Exchange Membrane Fuel Cell (PEMFC) Fuel Cell with polymer (sulfonic acid polymer → Nafion) as electrolyte.	Solid Oxide Fuel Cell (SOFC) Fuel Cell with ceramic (Y ₂ O ₃ -stabilized ZrO ₂ → Ytria-stabilized zirconia) as electrolyte.
Advantages	<ul style="list-style-type: none"> - High development status (>100 kW_{el}) - Many thermal cycles possible - Water generation at cathode side 	<ul style="list-style-type: none"> - High working temperature (~800°C) - Simple Cooling System - Insensitive against Gas Impurities - Simple Fuel Processing - Highest efficiencies - No humidification needed
Challenges	<ul style="list-style-type: none"> - Low working temperature (~80°C) - Complex cooling system - Sensitive against CO - Complex Fuel Processing - Humidification needed 	<ul style="list-style-type: none"> - Only few thermal cycles possible - Low development status for mobile application (20 kW_{el}) - Water generation at anode side

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Airbus Fuel Cell System Strategy

Step by Step Approach



Airbus Fuel Cell System Strategy

Industrialization Approach



LIEBHERR

Industrialization



Kerosene Reforming

SOFC Integration

PEM Integration

Concepts

2004

mid of next decade

Overall Airbus Fuel Cell Activities

Research & Technology

Application to Programs

Contents

- Introduction
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Step 1: Demonstrator

Overview

Target (2007)

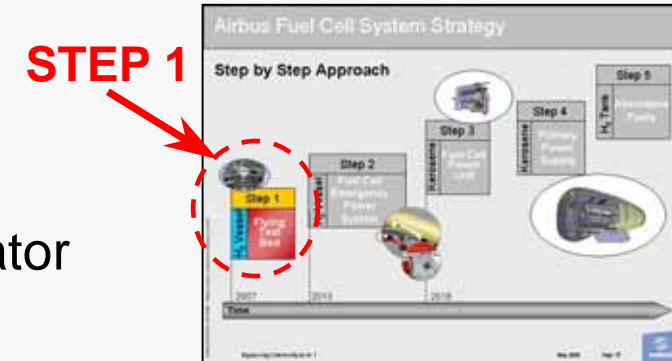
- Build Up of a Fuel Cell System Demonstrator
- Flight Test of the Fuel Cell System

Motivation

- First Safe Fuel Cell System operation on board
- Flight Test Data Collection, dynamic, heat, loads etc.

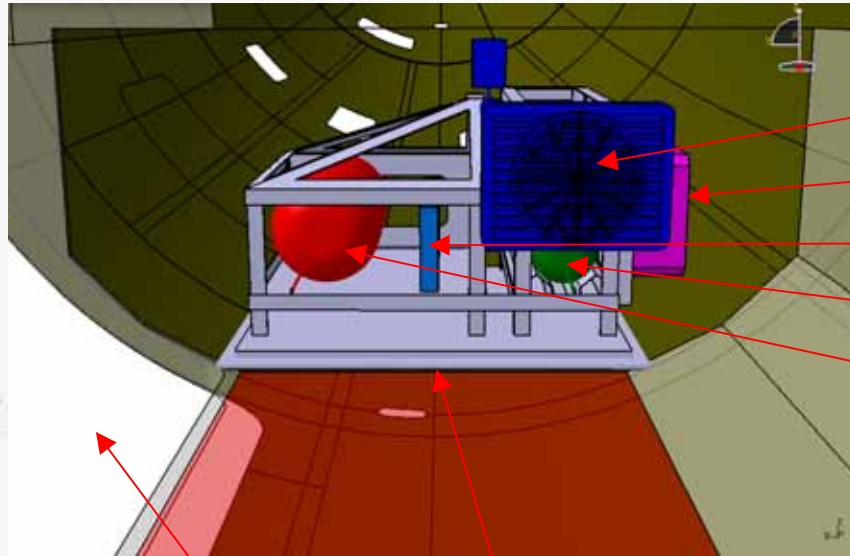
System Specification

- Power: 20 kW_{el}
- Fuel Cell: PEMFC
- Fuel: Pressurized Hydrogen and Oxygen



Step 1: Demonstrator

Installation Area



Cooler

Power Electronics

Fuel Cell

H₂-Storage

O₂-Storage

Storing Position 4

Cargo Door

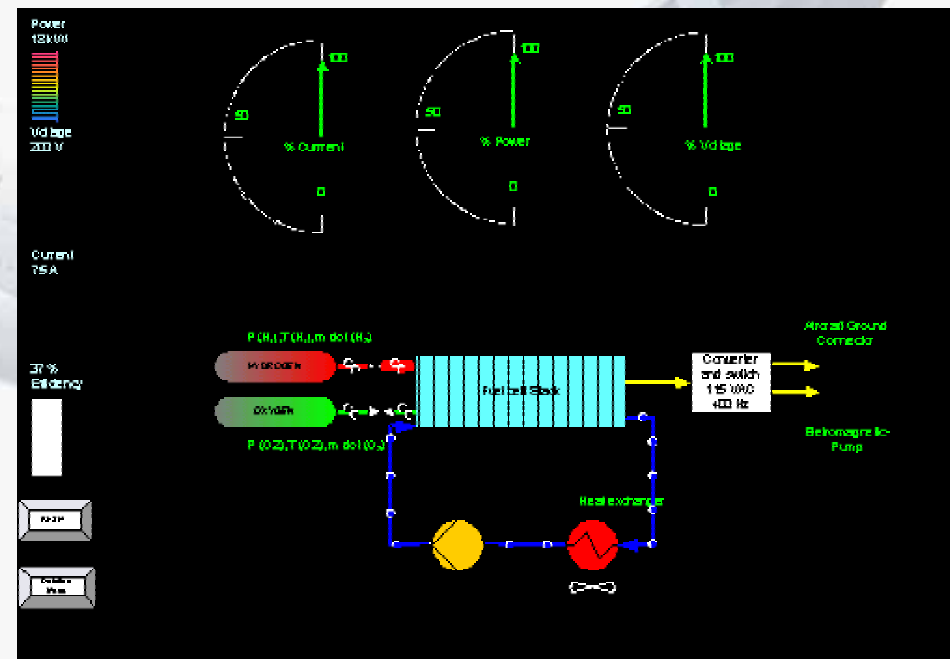


Step 1: Demonstrator

Test Data Collection



**Flight Test
Engineering Station**



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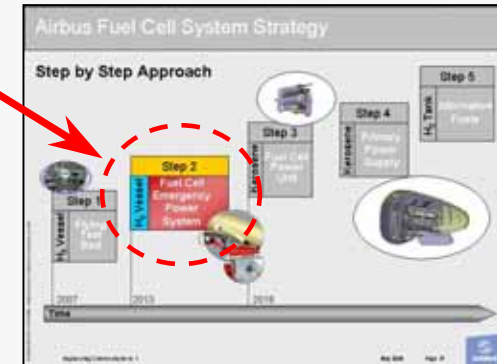
Step 2: Fuel Cell Emergency Power System

Overview

Target (mid of next decade)

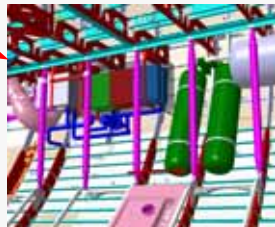
- Substitution of the Ram Air Turbine (RAT) by Fuel Cell Emergency Power System (FCEPS)

STEP 2



RAT

FCEPS



Advantages

- Support of the All Electric Aircraft Concept
- Weight Reduction
- Short System Starting Time
- Low Maintenance Costs
- Health Monitoring possible

Step 2: Fuel Cell Emergency Power System

Proposed Installation Area

Installation area
Ram Air Turbine



Proposed Fuel
Cell Emergency
Power System
installation area



Ram Air Turbine

Proposed Electrical
Motor Pump
installation area



VH-QPE

Step 2: Fuel Cell Emergency Power System

Installation Concept



View from aft cargo compartment into Aircraft lining

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Step 3: Fuel Cell Power Unit

Overview

Target (end of next decade)

- Power Generation by Fuel Cell System

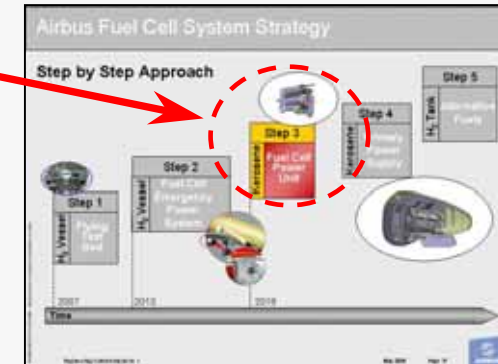
Advantages

- Support of the All Electric Aircraft Concept
- Weight Reduction
- Mission Improvements
- Elimination of RAT and APU and battery reduction
- Potential for on-board water generation
- Emission Reduction

System Specification

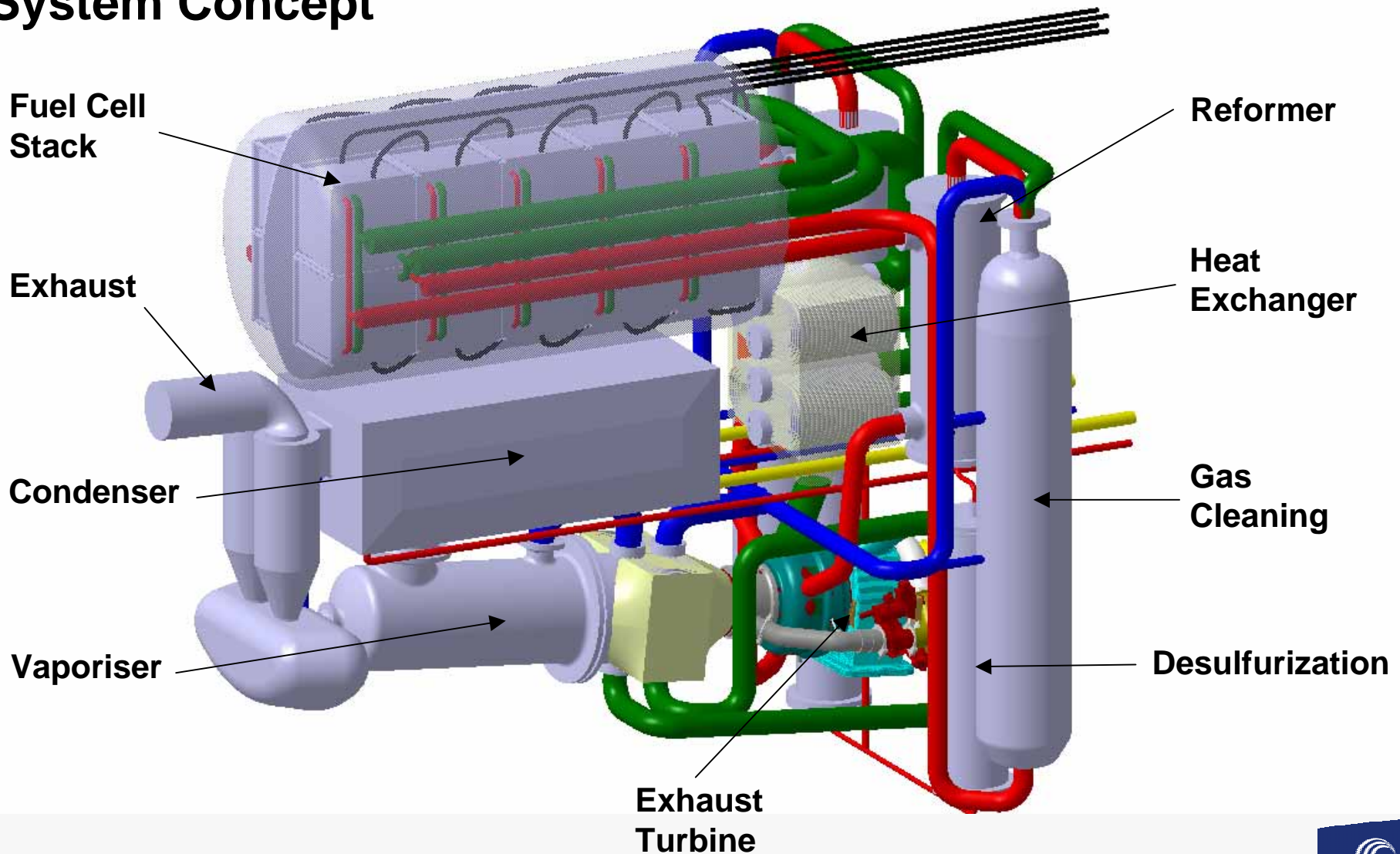
- Power Output: 400 kW_{el} (possible configuration: 4*100 kW-System)
- Fuel: Kerosene
- Specific Weight: 1 kg/kW
- Specific Volume: 1,5 L/kW

STEP 3



Step 3: Fuel Cell Power Unit

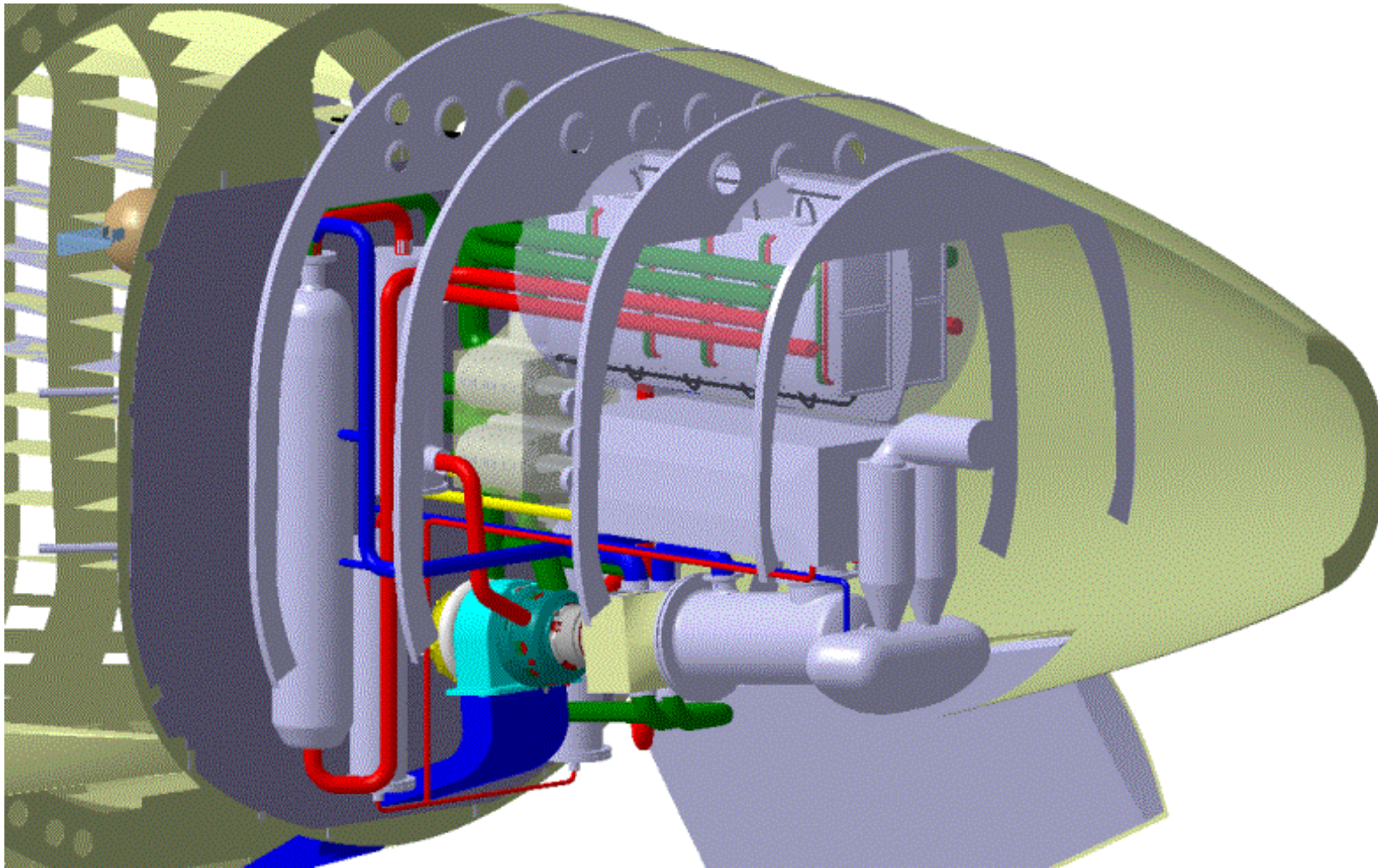
System Concept



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Step 3: Fuel Cell Power Unit

Tail Cone Integration Concept



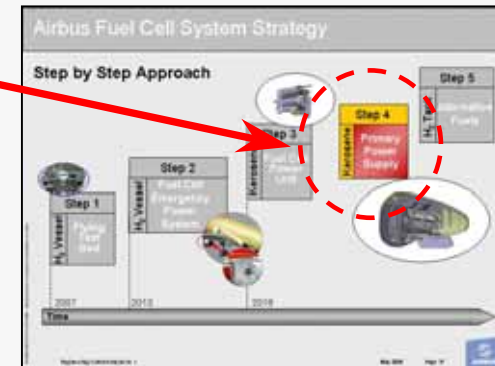
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Step 4: Fuel Cell as Primary Power Source

Overview

STEP 4



Target (20XX)

- Primary Power Generation by Fuel Cell System

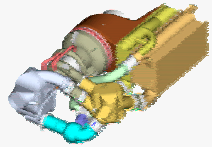
System Specification

- Power Output: 1000 kW_{el}
- Fuel: Kerosene

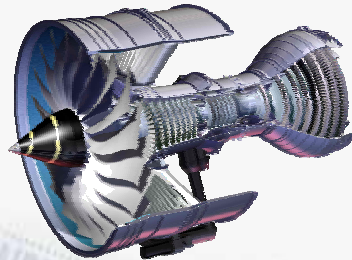
High Mature, Reliable and Safe Fuel Cell System!

Step 4: Fuel Cell as Primary Power Source

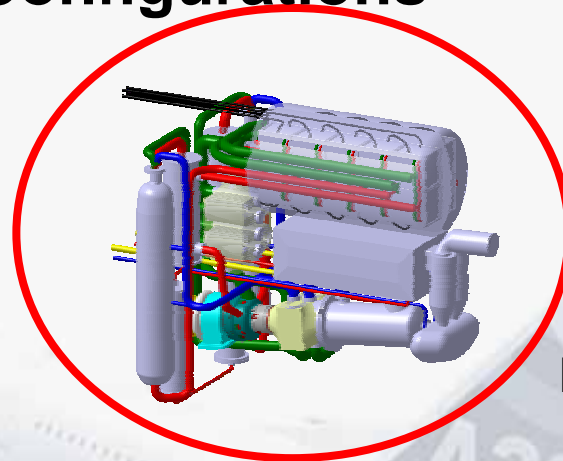
Advanced Aircraft System Configurations



**Electrical Powered
Air Conditioning**



**Advanced Main
Engines**



Fuel Cell System



Electrical Actuators

Emerging technologies:

- **Optimized electrical and mechanical systems**
- **Power supply by fuel cell systems**
- **Advanced cabin system concepts**
- **New Aircraft system architectures**

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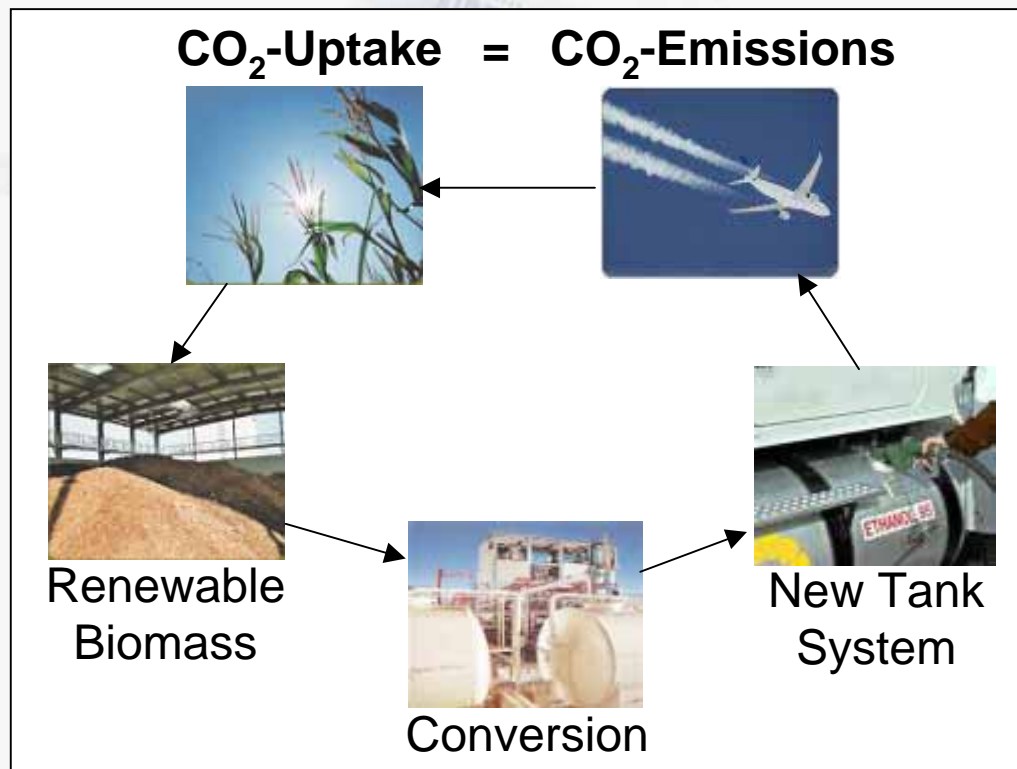
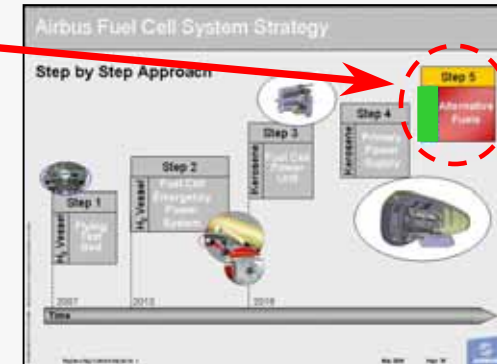
Step 5: Alternative Fuels

Overview

Target (20XX)

Power Generation by Fuel Cell System with Alternative Fuels

STEP 5



Alternative Fuels:

- Desulfurized Kerosene
- Hydrogen
- Ethanol/Methanol
- Biofuels

New Aircraft Generation

- Hydrogen Fuelled Aircraft
- New Tank System
- Fuel Cell System without Fuel Processing

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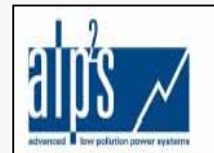
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 - **Airbus Growing Systems Test Lab**
- Conclusion

Industrialization

Partners:



Companies:



Industrialisation Partners:



Industrialization

Growing Systems Test Lab in Hamburg



**Test Rig with Reformer
for SOFC Application**



**Test Rig with Integrated
PEM Fuel Cell**



Test Rig for SOFC

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Conclusion

- **Airbus is involved/driving projects and tasks to bring forward the fuel cell industrialization with major suppliers especially in aeronautical applications**
- **Airbus will gain an early integration with the step by step approach**
 - **Soon experience with applied hardware**
 - **Fundamental basis for further development**
- **Airbus is committed to apply fuel cell systems with strong support by industrial partners and system suppliers**
- **Airbus is at the forefront of fuel cell technology and innovation**
- **Our advanced, environmental friendly and economical products will ensure an excellent competitiveness**



THANK YOU FOR YOUR ATTENTION!



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